PROVINO I
PROVINO I PRO

User manual

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1. INTRODUCTION

1.1. PRESENTATION

Dear customer,

Oscartek, glad to have among its customers, confident that you purchased the equipment fully meets your expectations. For this to happen it is advisable to follow the advice and instructions contained in this user's manual that you should always keep it safe for future reference.

1.2. USE OF EQUIPMENT

PERMITTED USED

This refrigeration unit is used exclusively for the exhibition and sale of confectionery products.

NOT PERMITTED USED

It 'absolutely forbidden to use the equipment for storage of pharmaceutical products.

1.3. NORME RISPETTATE

The device is designed in meeting the safety standards laid down by the applicable directives:

Direttiva Macchine N° 2006/42/CE	: Regulations for the CE
Direttiva N° 2006/95/CE	: lowt tension
Direttiva N° 2004/108/CE	: electromagnetic compatibility
Norma CEI EN 60335-1 (CEI 61-150)	: Safety of household and similar electrical
Norma CEI EN 60335-2-24 (CEI 61-56)	: Particular requirements for refrigerators, freezers and ice makers

1.4. RESPONSABILITY

The manufacturer declines all responsibility for damage caused to persons, animals or the product itself due to:

- non-compliance with the rules in force;
- installation not in accordance with the provisions contained in the manual;
- failure to comply with maintenance recommended in the manual;
- extraordinary changes do not agree with the 'manufacturer;
- Operation of this equipment other than that provided.

1.5. WARNING

The manufacturer reserves the right, at any time and without obligation to promptly update the contents of the manual and / or modify the product in case it contributes to the improvement of the quality of the same.

2. DISPLAY CASE DATA PLATE

2.1. DATA PLATE CONTENT

SAMPLE

1. Commercial name of the unit
2. Identification number
3. Production date
4. Voltage
5. Phases
6. Frequency
7. Compressor type
8. Number of compressor
9. Refrigerant type
10. Refrigerant weight
11. Climatic rate (Cl.3 = +25°C/60% U.R.; Cl. 4 = +30°C/55% U.R.)
12. Test pressure – system high pressure side
13. Test pressure – system low pressure side
14. Nominal power/current absorbed during defrost
15. Max. power absorbed during defrost
16. Nominal power absorbed by heating elements (only if higher than 100W)
17. Lighting nominal power

3. INSTALLATION

3.1. MACHINE HANDLING

- The movement, the means of transport to the final site, must be carried out **following the instructions provided in the Appendix.**

- The cabinet can be shipped with or without wood packaging, in case wood crate will be used, will have a pallet base for an easy fork-lift handling. The pallet, however should be handle in the central position

- During the shipment, it is necessary to avoid any crash or/and shake of the display cabinet in order to not damage its frame, especially its glasses.

- Do not drag the display cabinet on the floor and do not push it on the upper glasses.

3.2 STOCK OF THE DISPLAY CABINET

- Whenever the cabinet has to be stoked, follow carefully what suggested before.
- Environmental temperature during the cabinet stock can have following range -15°C and + 55°C and humidity between 30% and 90%.
- The display cabinet has always to be protected by sunrays and raining.
- In case the display cabinet has to remain in stock quite long time before its use, keep it with its packaging in order to maintain its protection.

3.3. PACKAGING REMOVE

Before getting the display cabinet from the forwarding agent, check its conditions. In case it will be some damages, inform the driver and sign it on shipping documents. **Eventual damages relevant to the shipment and/or to the wrong stock, have not to be ascribed to the manufacturer.**

3.4. DISPLAY CABINET POSITION

The refrigerated display cabinet needs particular environmental conditions in order to offer the right performance, so that the area where it will be used has to respect following indications

- Floor has to be levelled perfectly, on the contrary keep the display cabinet on the horizontal position in order to guarantee a perfect defrosting water drain and avoid boring compressor noises.

- The display cabinet has to not be under the sun-rays in order to have its better refrigeration performance, has to remain inside the local or to be sheltered by window curtain. If what described above is not observed, it can determinate an increase of temperature of displayed product and an increasing power consume.

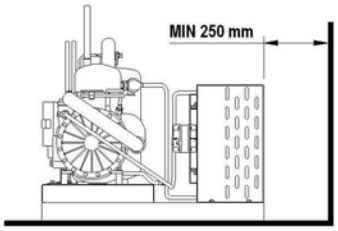
- The display cabinet has not to be under air currents due to open doors or windows, or under roof ventilators or under air condition outlets. In case will be not respected the above suggestions it can arise an increasing of temperature of the displayed product and/or an increasing ice phenomena on the evaporator and internal fans, which compromise the correct cold air circulation and product consistence

- The display cabinet has not to be placed close any heat source as heaters, ovens, etc

- The display cabinet has to have a sufficient place in order to ensure a correct custom service, to make an easy maintenance operation, to guarantee the right air flow necessary to make cold the condenser. Besides the warm air which flows out has to no have any obstacle or to invest other equipments in order to not reduce the correct functions.

3.5. REMOTE CONDENSING UNIT PLACING

- According to the model of ice cream display cabinet you have No.1 or No.2 internal, or remote, condensing units.
- The remote condensing unit has to be checked by specialised technicians and according to the required refrigerating power and their position respect the cabinet. The condensing unit has to be placed following these points:
- The condensing unit has to be located at least 250 mm from any eventual wall. **(pic.3.1)**
- Air flow direction has to be from the eventual wall towards compressor.
- The local, in case will be closed, has to be with enough air circulation.
- By the condenser has to be guaranteed in any case as much as possible cold air.
- In case will be necessary it has to be foreseen a forced air exchange by any fan according to the air flow of condenser.
- The condensing units of display cabinets have to be fixed properly.
- The generated noise has not exceed the admitted noise levels relevant to the public places, especially in case of domestic buildings.
- It is always necessary a sufficient place along the four sides of the display cabinet in order to make easy any type of check and maintenance operations.
- When the condensing units are external will be necessary a frame holder that has to be fixed in a proper way and eventually added with amortising elements. Besides this frame has to be closet with no-water protection grid and sufficient opening holes for ventilation.



pic.3.1

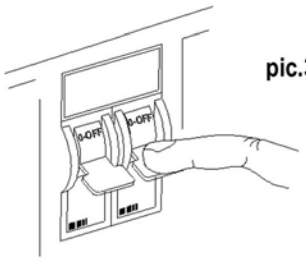
36 ELECTRICAL CONNECTION

- Before proceeding with electrical connection, be sure that the available electric power and tension are what is required on technical label of the cabinet.
- The electric connection has to be made by qualified personnel and following manufacturer's instructions taking into
- consideration the relevant norms in force.

- The display cabinet has already a general switch, however it is necessary an omni polar switch, with a minimum distance among the contacts of 3mm.
- It is obligatory that the display cabinet will be connected properly with an efficient ground socket.

WARNING! A wrong connection may occur always to persons, animals and things, where the manufacturer cannot be considered as responsible.

WARNING!
The display cabinet has no main switch breaking both the phases.
Before any maintenance operation disconnect the electrical supply of the display cabinet (see label on the rear of the display cabinet). (pic.3.3).



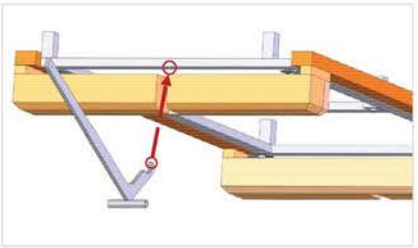
pic.3.3

CORRETTA MOVIMENTAZIONE DEL *PROVINO II*

PROVINO II PROPER HANDLING AND TRANSPORT

1

2



3

INSERIRE LA LEVA NELLO SPAZIO TRA LE ZOCCHE **INCASTRANDO BENE IL PERNO ALL'ESTREMITÀ DELLA LEVA DENTRO AL FORO** PRESENTE SOTTO IL BASAMENTO DEL PROVINO II . SI CONSIGLIA DI SISTEMARE AL DI SOTTO DELLA LEVA LA LAMINA D'ACCIAIO IN DOTAZIONE PER PROTEGGERE LA PAVIMENTAZIONE.

INSERT THE IRON LEVER IN THE SPACE BETWEEN THE WOODEN **FITTING THE PIVOT AT THE END OF THE LEVER INTO THE HOLE** IN THE BASE OF THE PROVINO II

WE RECOMMEND THAT YOU PLACE UNDER THE LEVER THE SUPPLIED STEEL PLATE TO PROTECT THE FLOORING.

4

SVITARE IL LISTELLO DI LEGNO FRONTALE E POSTERIORE.

REMOVE THE LISTEL FROM THE FRONT AND BEHIND.

5

RIMUOVERE LE SQUADRETTE DI ANCORAGGIO DEI PIEDINI.

REMOVE THE LEGS ANCHORING BRACKETS.

6

AGENDO SULLA LEVA SOLLEVARE LENTAMENTE IL *PROVINO II* MENTRE UN SECONDO OPERATORE RIMUOVE LA ZOCCA DI LEGNO.
RIABBASSARE INFINE ADAGIO FINCHÈ I PIEDINI NON POGGIANO A TERRA.

USING THE LEVER RAISE SLOWLY THE *PROVINO II* WHILE A SECOND OPERATOR REMOVES THE WOODEN SUPPORT.
FINALLY, PUT DOWN SLOWLY UNTIL THE FEET DO NOT TOUCH THE GROUND.

7

8

PROCEDERE ALLO STESSO MODO SULL'ALTRO FIANCO.

PROCEED IN THE SAME WAY ON THE OTHER SIDE.

9

10

11

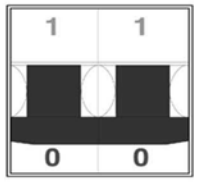
IL *PROVINO II* È COSÌ DISIMBALLATO.

THE *PROVINO II* IS READY.

5. ROUTINE MAINTENANCE AND PERIODIC CHECKS

- **These kinds of operations are at client's expenses.**
- In case some malfunctioning of the unit are observed, please make sure this is not due to non-maintenance reasons, before you apply to qualified assistance.
- The accurate and periodic cleaning of the unit will reduce the risk of damages to the unit itself and to the products stored within.
- See following tab for reference.

ATTENTION ! Before starting any maintenance and cleaning operation make sure you operate on the main switch in order to deactivate tension **(pic. 5)**



(pic 5)

MAINTENANCE OPERATIONS AND THIR FREQUENCY. A SUMMARY TAB.

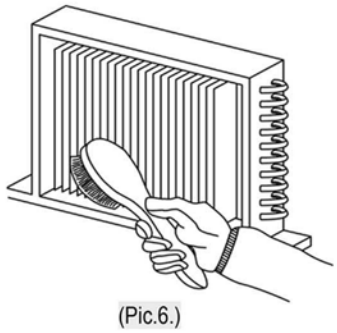
OPERATION	DESCRIPTION	FREQUENCY
Surfaces' cleaning	• Wash exclusively with warm water and neutral soup; rinse abundantly and wipe off with a soft cloth. • Do not use abrasive products	weekly
Plastic surfaces' cleaning	• Wash exclusively with warm water and neutral soup; rinse abundantly and wipe off with a soft cloth. • Do not use alcohol, acetone and any solvent that might spoil the look and structure of the material.	weekly
Glass surfaces' cleaning	• Use only specific products for glass cleaning • Using water alone might lead to calcareous deposits on the glass surfaces	daily
Wooden surfaces' cleaning	• Use exclusively a wet cloth.	weekly
Additional defrost	• Under particular conditions of temperature and humidity, the frost that normally forms on the evaporator and fans might increase in volume, so leading to a faulty functioning the unit. • If these conditions should last, the assistance of a qualified technician shall be needed. Waiting for this service, it is suggested to operate one or more defrost cycles (despite the damages this might cause to the stored product)	Waiting for qualified assistance
Periodic defrost	• In order to obtain the best performance from the cooling system, we suggest to operate an extended defrost cycle. • Before you do that, please remove displayed products from inside the cabinet; always operate an additional defrost cycle in order to remove from the evaporator the largest possible amount of frost or ice. Turn the main switch off for 5 hours (min.) • Before re-starting the unit, make sure that frost has totally melted and wipe carefully.	max. 15 DAYS
ATTENTION! DO NOT CLEAN THE UNIT WITH WATER JETS		

6. EXTRAORDINARY MAINTENANCE

This type of operation has to be made by qualified technician only.

ATTENTION! Before operating any maintenance, make sure the tension is deactivated. (pic.11).

- Lamps' replacement: qualified technician needed.
- Air condenser cleaning: qualified technician needed. When the fan is switched off you can clean the condenser with a compressed air jet. Never use metallic brushes. Use protection gloves **(pic.6).**



(Pic.6.)

WING

XW270K - XW271K

1. GENERAL WARNING

1.1 PLEASE READ BEFORE USING THIS MANUAL

- This manual is part of the product and should be kept near the instrument for easy and quick reference.
- The instrument shall not be used for purposes different from those described hereunder. It cannot be used as a safety device.
- Check the application limits before proceeding.

1.2 SAFETY PRECAUTIONS

- Check the supply voltage is correct before connecting the instrument.
- Do not expose to water or moisture: use the controller only within the operating limits avoiding sudden temperature changes with high atmospheric humidity to prevent formation of condensation
- Warning: disconnect all electrical connections before any kind of maintenance.
- Fit the probe where it is not accessible by the End User. The instrument must not be opened.
- In case of failure or faulty operation send the instrument back to the distributor or to "Dixell s.r.l." (see address) with a detailed description of the fault.
- Consider the maximum current which can be applied to each relay (see Technical Data).
- Ensure that the wires for probes, loads and the power supply are separated and far enough from each other, without crossing or intertwining.
- In case of applications in industrial environments, the use of mains filters (our mod. FT1) in parallel with inductive loads could be useful.

2. GENERAL DESCRIPTION

Models **XW270K** and **XW271K** are microprocessor based controllers suitable for applications on medium or low temperature refrigerating units. They must be connected by means of a two-wire cable (∅ 1mm) at a distance of up to 30 meters to the keyboards **T820** or **T821**. They are provided with six relay outputs to control compressor, defrost - which can be either electrical or hot gas - the evaporator fans, the lights, the alarm and an auxiliary output. In **XW271L** the auxiliary output is configured as anti-condensing heater.
They are also provided with three NTC probe inputs, one for temperature control, one to control the defrost end temperature of the evaporator and the third, optional, for the display. There are two digital inputs (free contact) for the door switch and configurable by parameter.
The standard TTL output allows the user to connect, by means of a TTL/RS485 external module, a **ModBUS-RTU** compatible monitoring system and to programme the parameter list with the **"Hot Key"**. An optional output for **RS485** direct is available.

3. CONTROLLING LOADS

3.1 THE COMPRESSOR

The regulation is performed according to the temperature measured by the thermostat probe with a positive differential from the set point: if the temperature increases and reaches set point plus differential the compressor is started and then turned off when the temperature reaches the set point value again.
In case of fault in the thermostat probe the start and stop of the compressor are timed through parameters **"COn"** and **"COF"**.

3.2 FAST FREEZING

When defrost is not in progress, it can be activated the keypad by holding the key pressed for about 3 seconds. The compressor operates in continuous mode for the time set through the **"CCt"** parameter. The cycle can be terminated before the end of the set time using the same activation key, for about 3 seconds.

3.3 DEFROST

Three defrost modes are available through the **"tdF"** parameter: defrost with electrical heater, hot gas or thermostatic defrost. The defrost interval is control by means of parameter **"EdF"**: (EdF=in) the defrost is made every **"IdF"** time, (EdF=Sd) the interval "IdF" is calculate through Smart Defrost algorithm (only when the compressor is ON and the evaporator temperature is bigger than "SdF" parameter). At the end of defrost the drip time is controlled through the **"Fdt"** parameter.

3.4 CONTROL OF EVAPORATOR FANS

The fan control mode is selected by means of the **"FnC"** parameter:

C-n = running with the compressor, OFF during the defrost;
C-y = running with the compressor, ON during the defrost;
O-n = continuous mode, OFF during the defrost;
O-y = continuous mode, ON during the defrost;

An additional parameter "FSt" provides the setting of temperature, detected by the evaporator probe, above which the fans are always OFF. This can be used to make sure circulation of air only if his temperature is lower than set in "FSt".

3.5 AUXILIARY OUTPUT

The auxiliary output is switch ON and OFF by means of the corresponding button on the keyboard.
The auxiliary output of the **XW271K** model controls the anti-condensing heater and it is automatically activated if the room temperature is lower than the **"SAA"** parameter.

4. KEYBOARD

To display and modify target set point; in programming mode it selects a parameter or confirm an operation.
By holding it pressed for 3s when max or min temperature is displayed it will be erased.

To see the max. stored temperature; in programming mode it browses the parameter codes or increases the displayed value. By holding it pressed for 3s the fast freezing cycle is started.
To see the min stored temperature; in programming mode it browses the parameter codes or decreases the displayed value.

By holding it pressed for 3s the defrost is started.

Switch ON and OFF the cold room light.

By holding it pressed for 3s Energy Saving function is started or stopped.

Present in **T820** Keyboard (for connection to **XW270K**).
Switch ON and OFF the auxiliary output.

Present in **T821** Keyboard (for connection to **XW271K**).
Switch ON and OFF the anti-condensing heater output.

Switch ON and OFF the instrument.

KEY COMBINATIONS

+ To lock and unlock the keyboard.

+ To enter the programming mode.

+ To exit the programming mode.

4.1 USE OF LEDS

Each LED function is described in the following table.

LED	MODE	Function
	ON	The compressor is running
	FLASHING	- Programming Phase (flashing with LED) - Anti-short cycle delay enabled
	ON	The fan is running
	FLASHING	Programming Phase (flashing with LED)
	ON	The defrost is enabled
	FLASHING	Drip time in progress
	ON	The Fast Freezing cycle is enabled
	ON	- ALARM signal - In "Pr2" indicates that the parameter is also present in "Pr1"
	ON	(Present only in **T821** keyboard) The Anti-condensing heater relay (Aux) is ON.

Function of the LEDs placed on the left top side of buttons:

BUTTON	MODE	FUNCTION
SET	FLASHING	The Set point is displayed and it can be modified
DEFROST	ON	The Manual Defrost is activated
ENERGY SAVING	ON	The Energy Saving is enabled
LIGHT	ON	The Light is ON
AUX	ON	The Auxiliary output is ON (**T820**)
HEATER	ON	The Anti-condensing heater is ON (**T821**)
ON/OFF	ON	The instrument is OFF

4.2 HOW TO SEE THE MIN TEMPERATURE

1. Press and release the key.
2. The "Lo" message will be displayed followed by the minimum temperature recorded.
3. By pressing the key or waiting for 5s the normal display will be restored.

4.3 HOW TO SEE THE MAX TEMPERATURE

1. Press and release the key.
2. The "Hi" message will be displayed followed by the maximum temperature recorded.
3. By pressing the key or waiting for 5s the normal display will be restored.

4.4 HOW TO RESET THE MAX AND MIN TEMPERATURE RECORDED

To reset the stored temperature, when max or min temperature is displayed :
1. Press SET key until "rST" label starts blinking.

N.B. After the installation RESET the temperature stored .

4.5 HOW TO SEE AND MODIFY THE SET POINT

1. Push and immediately release the **SET** key: the display will show the Set point value;
2. The SET LED start blinking;
3. To change the Set value push the or arrows within 10s.
4. To memorise the new set point value push the **SET** key again or wait 10s.

4.6 TO START A MANUAL DEFROST

1. Push the **DEF** key for more than 2 seconds and a manual defrost will start.

4.7 TO ENTER IN PARAMETERS LIST "PR1"

To enter the parameter list "Pr1" (user accessible parameters) operate as follows:

1. Enter the Programming mode by pressing the Set and DOWN key for few seconds (and start blinking).
2. The instrument will show the first parameter present in "Pr1"

4.8 TO ENTER IN PARAMETERS LIST "PR2"

To access parameters in "**Pr2**":
1. Enter the "Pr1" level.
2. Select "Pr2" parameter and press the "**SET**" key.
3. The "PAS" flashing message is displayed, shortly followed by "0 - -" with a flashing zero.
4. Use or to input the security code in the flashing digit; confirm the figure by pressing "**SET**". The security code is "321".
5. If the security code is correct the access to "Pr2" is enabled by pressing "**SET**" on the last digit.

Another possibility is the following: after switching ON the instrument the user can push Set and DOWN keys within 30 seconds.

NOTE: each parameter in "Pr2" can be removed or put into "Pr1" (user level) by pressing **"SET" +** . When a parameter is present in "Pr1" LED is on.

4.9 HOW TO CHANGE THE PARAMETER VALUE

1. Enter the Programming mode.
2. Select the required parameter with or .
3. Press the "**SET**" key to display its value (and LED starts blinking).
4. Use or to change its value.
5. Press "**SET**" to store the new value and move to the following parameter.

To exit: Press **SET + UP** or wait 15s without pressing a key.
NOTE: the new programming is stored even when the procedure is exited by waiting the time-out.

4.10 HOW TO LOCK THE KEYBOARD

1. Keep the and keys pressed together for more than 3 s the and keys.
2. The "POF" message will be displayed and the keyboard is locked. At this point it is only possible the viewing of the set point or the MAX o Min temperature stored and to switch ON and OFF the light, the auxiliary output and the instrument.

TO UNLOCK THE KEYBOARD

Keep the and keys pressed together for more than 3s.

4.11 ON/OFF FUNCTION

By pushing the **ON/OFF** key, the instrument shows "OFF" for 5 sec. and the ON/OFF LED is switched ON.
During the OFF status, all the relays are switched OFF and the regulations are stopped; if a monitoring system is connected, it does not record the instrument data and alarms.
N.B. During the OFF status the Light and AUX buttons are active.

4.12 TO SEE THE PROBE VALUES

1. Enter in "**Pr2**" level.
2. Select "**Prd**" parameter with or .
3. Press the "**SET**" key to display "**Pb1**" label alternate with Pb1 value.
4. Use and keys to display the other probe values.
5. Press "**SET**" to move to the following parameter.

5. PARAMETER LIST

REGULATION

Hy **Differential:** (0,1÷25,5°C; 1÷45°F): Intervention differential for set point, always positive. Compressor Cut IN is Set Point Plus Differential (Hy). Compressor Cut OUT is when the temperature reaches the set point.
LS **Minimum set point limit:** (-50,0°C÷SET; -58°F÷SET) Sets the minimum acceptable value for the set point.
US **Maximum set point limit:** (SET÷110°C; SET÷230°F) Set the maximum acceptable value for set point.
OdS **Outputs activation delay at start up:** (0÷255 min) This function is enabled at the initial start up of the instrument and inhibits any output activation for the period of time set in the parameter. (AUX and Light can work)
AC **Anti-short cycle delay:** (0÷30 min) interval between the compressor stop and the following restart.
CCt **Thermostat override:** (0min ÷23h 50min) allows to set the length of the continuous cycle. Can be used, for instance, when the room is filled with new products.
Con **Compressor ON time with faulty probe:** (0÷255 min) time during which the compressor is active in case of faulty thermostat probe. With COn=0 compressor is always OFF.
COF **Compressor OFF time with faulty probe:** (0÷255 min) time during which the compressor is off in case of faulty thermostat probe. With COF=0 compressor is always active.

DISPLAY

CF **Temperature measurement unit:** °C = Celsius; °F = Fahrenheit . When the measurement unit is changed the SET point and the values of the regulation parameters have to be modified
rES **Resolution (for °C)**: (in = 1°C; de = 0,1°C) allows decimal point display.
de = 0,1°C
in = 1 °C
Red **Remote display** : select which probe is displayed by the remote display (**T820** or **T821**)
P1 = Thermostat probe
P2 = Evaporator probe
P3 = auxiliary probe
1r2 = difference between P1 and P2 (P1-P2)

DEFROST

tdF **Defrost type:**
rE = electrical heater (Compressor OFF)
rT = thermostat defrost. During the defrost time "MdF", the heater switches On and OFF depending on the evaporator temperature and "dtE" value.
in = hot gas (Compressor and defrost relays ON)
EdF **Defrost mode:**
in = interval mode. The defrost starts when the time "**IdF**" is expired.
Sd = Smartfrost mode. The time IdF (interval between defrosts) is increased only when the compressor is running (even non consecutively) and only if the evaporator temperature is less than the value in "**SdF**" (set point for SMARTFROST).
SdF **Set point for SMARTFROST:** (-30÷30 °C/ -22÷86 °F) evaporator temperature which allows the IdF counting (interval between defrosts) in SMARTFROST mode.
dtE **Defrost termination temperature:** (-50,0÷110,0°C; -58÷230°F) (Enabled only when the evaporator probe is present) sets the temperature measured by the evaporator probe which causes the end of defrost.
IdF **Interval between defrosts:** (1÷120h) Determines the time interval between the beginning of two defrost cycles.
MdF **(Maximum) duration of defrost:** (0÷255 min) When **P2P = n**, no evaporator probe, it sets the defrost duration, when **P2P = y**, defrost end based on temperature, it sets the maximum length for defrost.
dFd **Display during defrost:**
rt = real temperature;
it = temperature reading at the defrost start;
Set = set point;
dEF = "dEF" label;
dEG = "dEG" label;
dAd **Defrost display time out:** (0÷255 min) Sets the maximum time between the end of defrost and the restarting of the real room temperature display.
Fdt **Drain down time:** (0÷60 min.) time interval between reaching defrost termination temperature and the restoring of the control's normal operation. This time allows the evaporator to eliminate water drops that might have formed due to defrost.
dPO **First defrost after start-up:**
y = Immediately;
n = after the IdF time
dAF **Defrost delay after fast freezing:** (0min÷23h 50min) after a Fast Freezing cycle, the first defrost will be delayed for this time.

FANS

FnC **Fan operating mode:**
C-n = running with the compressor, OFF during the defrost;
C-y = running with the compressor, ON during the defrost;
O-n = continuous mode, OFF during the defrost;
O-y = continuous mode, ON during the defrost;
Fnd **Fan delay after defrost:** (0÷255 min) The time interval between the defrost end and evaporator fans start.
FSt **Fan stop temperature:** (-50÷110°C; -58÷230°F) setting of temperature, detected by evaporator probe, above which the fan is always OFF.

ALARMS

ALC **Temperature alarm configuration**
rE = High and Low alarms related to Set Point
Ab = High and low alarms related to the absolute temperature.
ALU **High temperature alarm setting:**
ALC= rE, 0 ÷ 50°C or 90°F
ALC= Ab, ALL ÷ 110°C or 230°F
when this temperature is reached and after the ALd delay time the HA alarm is enabled.
ALL **Low temperature alarm setting:**
ALC = rE , 0 ÷ 50 °C or 90°F
ALC = Ab , - 50°C or -58°F ÷ ALU
when this temperature is reached and after the ALd delay time, the LA alarm is enabled,.
AFH **Temperature alarm and fan differential:** (0,1÷25,5°C; 1÷45°F) Intervention differential for temperature alarm set point and fan regulation set point, always positive.
ALd **Temperature alarm delay:** (0÷255 min) time interval between the detection of an alarm condition and the corresponding alarm signalling.
dAO **Delay of temperature alarm at start-up:** (0min÷23h 50min) time interval between the detection of the temperature alarm condition after the instrument power on and the alarm signalling.
EdA **Alarm delay at the end of defrost:** (0÷255 min) Time interval between the detection of the temperature alarm condition at the end of defrost and the alarm signalling.
dot **Delay of temperature alarm after closing the door :** (0÷255 min) Time delay to signal the temperature alarm condition after closing the door.
doA **Open door alarm delay:**(0÷255 min) delay between the detection of the open door condition and its alarm signalling: the flashing message "**dA**" is displayed.
tbA **Buzzer and alarm relay silencing:** by pushing one of the keypad buttons.
n= Only the Buzzer is silenced;
y= Buzzer and relay are silenced.
nPS **Pressure switch number:** (0 ÷15) Number of activation of the pressure switch, during the "**did**" interval, before signalling the alarm event (I2F= PAL).

PROBE INPUTS

Ot **Thermostat probe calibration:** (-12.0÷12.0°C/ -21÷21°F) allows to adjust possible offset of the thermostat probe.
OE **Evaporator probe calibration:** (-12.0÷12.0°C/ -21÷21°F) allows to adjust possible offsets of the evaporator probe.
O3 **Auxiliary probe calibration:** (-12.0÷12.0°C/ -21÷21°F) allows to adjust possible offsets of the evaporator probe.
P2P **Evaporator probe presence:**
n= not present: the defrost stops only by time; **y**= present: the defrost stops by temperature and time.
P3P **Auxiliary probe presence: n**= not present; **y**= present.
HES **Temperature increase during the Energy Saving cycle :** (-30,0°C ÷ 30,0°C / -22÷86°F) sets the increasing value of the set point during the Energy Saving cycle.

DIGITAL INPUTS

odc **Compressor and fan status when open door:**
no = normal;
Fan = Fan OFF;
CPr = Compressor OFF;
F_C = Compressor and fan OFF.
I1P **Door switch input polarity:**
CL : the digital input is activated by closing the contact;
OP : the digital input is activated by opening the contact.
I2P **Configurable digital input polarity:**
CL : the digital input is activated by closing the contact;
OP : the digital input is activated by opening the contact
I2F **Digital input operating mode:** configure the digital input function:
EAL = generic alarm;
bAL = serious alarm mode;
PAL = Pressure switch;
dFr = Start defrost;
AUS = Relay AUX actuation;
Es = Energy Saving;
onF = remote On/OFF.
did **Time interval/delay for digital input alarm:**(0÷255 min.) Time interval to calculate the number of the pressure switch activation when I2F=PAL. If I2F=EAL or bAL (external alarms), "did" parameter defines the time delay between the detection and the successive signalling of the alarm.
SAA **Set Point for anti-condensing heater:** (-50,0÷110,0°C; -58÷230°F) defines the room temperature setpoint to switch on the anti-condensing heater.

OTHER

Adr **RS485 serial address** (1÷247): Identifies the instrument address when connected to a ModBUS compatible monitoring system.
Rel **Release software:** (read only) Software version of the microprocessor.
Ptb **Parameter table:** (read only) it shows the original code of the **dIXEL** parameter map.
Prd **Probes display:** (read only) display the temperature values of the evaporator probe Pb2 and the auxiliary probe Pb3.
Pr2 **Access to the protected parameter list** (read only).

6. DIGITAL INPUTS

The Wing series can support up to 2 free contact digital inputs. One is always configured as door switch, the second is programmable in seven different configurations by the "**I2F**" parameter.

6.1 DOOR SWITCH INPUT

It signals the door status and the corresponding relay output status through the "**odc**" parameter:

no = normal (any change);
Fan = Fan OFF;
CPr = Compressor OFF;
F_C = Compressor and fan OFF.

Since the door is opened, after the delay time set through parameter "**dOA**", the alarm output is enabled and the display shows the message "**dA**". The alarm stops as soon as the external digital input is disabled again. During this time and then for the delay "**dot**" after closing the door, the high and low temperature alarms are disabled.

6.2 CONFIGURABLE INPUT - GENERIC ALARM (EAL)

As soon as the digital input is activated the unit will wait for "**did**" time delay before signalling the "**EAL**" alarm message. The outputs status don't change. The alarm stops just after the digital input is de-activated.

6.3 CONFIGURABLE INPUT - SERIOUS ALARM MODE (BAL)

When the digital input is activated, the unit will wait for "**did**" delay before signalling the "**BAL**" alarm message. The relay outputs are switched OFF. The alarm will stop as soon as the digital input is de-activated.

6.4 CONFIGURABLE INPUT - PRESSURE SWITCH (PAL)

If during the interval time set by "**did**" parameter, the pressure switch has reached the number of activation of the "**nPS**" parameter, the "**PAL**" pressure alarm message will be displayed. The compressor and the regulation are stopped. When the digital input is ON the compressor is always OFF.

6.5 CONFIGURABLE INPUT - START DEFROST (DFR)

It executes a defrost if there are the right conditions. After the defrost is finished, the normal regulation will restart only if the digital input is disabled otherwise the instrument will wait until the "Mdf" safety time is expired.

6.6 CONFIGURABLE INPUT - RELAY AUX ACTUATION (AUS)

This function allows to turn ON and OFF the auxiliary relay by using the digital input as external switch.

6.7 CONFIGURABLE INPUT - ENERGY SAVING (ES)

The Energy Saving function allows to change the set point value as the result of the SET+ HES (parameter) sum. This function is enabled until the digital input is activated.

6.8 CONFIGURABLE INPUT - REMOTE ON/OFF (ONF)

This function allows to switch ON and OFF the instrument.

6.9 DIGITAL INPUTS POLARITY

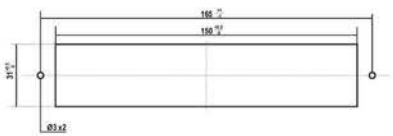
The digital inputs polarity depends on "**I1P**" and "**I2P**" parameters.

CL : the digital input is activated by closing the contact.
OP : the digital input is activated by opening the contact

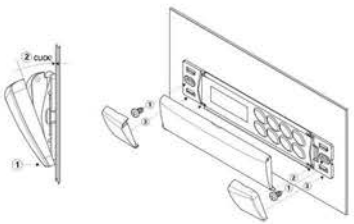
7. INSTALLATION AND MOUNTING

T820 and **T821** keyboards shall be mounted on vertical panel, in a 150x31 mm hole, and fixed using two screws ∅ 3 x 2mm. To obtain an IP65 protection grade use the front panel rubber gasket (mod. RG-L). Power modules **XW270K** and **XW271K** shall be mounted in a panel with two or more screws and they must be connected to the keyboards by means of a two-wire cable (∅ 1mm). The temperature range allowed for correct operation is 0 - 60 °C. Avoid places subject to strong vibrations, corrosive gases, excessive dirt or humidity. The same recommendations apply to probes. Let the air circulate by the cooling holes.

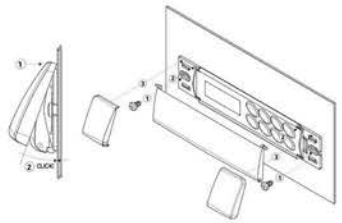
7.1 T820 AND T821 CUT OUT



7.2 MOUNTING WITH KEYBOARD COVER OPENING DOWNWARD



7.3 MOUNTING WITH KEYBOARD COVER OPENING UPWARD



8. ELECTRICAL CONNECTIONS

XW270K and **XW271K** are provided with screw terminal block to connect cables with a cross section up to 2,5 mm² for the RS485(optional) and the keyboard. Connecting other inputs, power supply and relays, **XW270K** and **XW271K** are provided with Faston connection (6,3mm). Heat-resistant cables have to be used. Before connecting cables make sure the power supply complies with the instrument's requirements. Separate the probe cables from the power supply cables, from the outputs and the power connections. Do not exceed the maximum current allowed on each relay, in case of heavier loads use a suitable external relay.
N.B. Maximum current allowed for all the loads is 20A.

8.1 PROBE CONNECTIONS

The probes shall be mounted with the bulb upwards to prevent damages due to casual liquid infiltration. It is recommended to place the thermostat probe away from air streams to correctly measure the average room temperature. Place the defrost termination probe among the evaporator fins in the coldest place, where most ice is formed, far from heaters or from the warmest place during defrost, to prevent premature defrost termination.

9. TTL/RS485 SERIAL LINE

The TTL connector allows, by means of the external module TTL/RS485 (**XJ485**), to connect the unit to a network line **ModBUS-RTU** compatible as the **dIXEL** monitoring system XJ500 (Version 3.0).
The same TTL connector is used to upload and download the parameter list of the "**HOT KEY**". The instruments can be ordered wit the serial output RS485(Optional).

10. USE OF THE PROGRAMMING "HOT KEY "

The Wing units can UPLOAD or DOWNLOAD the parameter list from its own E2 internal memory to the **"Hot Key"** and vice-versa.

10.1 DOWNLOAD (FROM THE "HOT KEY" TO THE INSTRUMENT)

1. Turn OFF the instrument by means of the ON/OFF key, remove the TTL serial cable if present, insert the **"Hot Key"** and then turn the Wing ON.
2. Automatically the parameter list of the **"Hot Key"** is downloaded into the Wing memory, the "**DoL**" message is blinking. After 10 seconds the instrument will restart working with the new parameters.
3. Turn OFF the instrument remove the **"Hot Key"**, plug in the TTL serial cable, then turn it ON again.

At the end of the data transfer phase the instrument displays the following messages:

"**end** " for right programming.
The instrument starts regularly with the new programming.
"**err**" for failed programming.
In this case turn the unit off and then on if you want to restart the download again or remove the "**Hot key**" to abort the operation.

10.2 UPLOAD (FROM THE INSTRUMENT TO THE "HOT KEY")

1. Turn OFF the instrument by means of the ON/OFF key and remove the TTL serial cable if present; then turn it ON again.
2. When the Wing unit is ON, insert the "**Hot key**" and push ⌲ key; the **"uPL"** message appears.
3. Push "**SET**" key to start the UPLOAD; the "**uPL**" message is blinking.
4. Turn OFF the instrument remove the **"Hot Key"**, plug in the TTL serial cable, then turn it ON again.

At the end of the data transfer phase the instrument displays the following messages:

"**end** " for right programming.
"**err**" for failed programming. In this case push "SET" key if you want to restart the programming again or remove the not programmed "**Hot key**".

11. ALARM SIGNALS

Message	Cause	Outputs
"P1"	Thermostat probe failure	Alarm output ON; Compressor output according to parameters "COn" and "COF"
"P2"	Evaporator probe failure	Alarm output ON; Other outputs unchanged
"P3"	Auxiliary probe failure	Alarm output ON; Other outputs unchanged
"HA"	Maximum temperature alarm	Alarm output ON; Other outputs unchanged
"LA"	Minimum temperature alarm	Alarm output ON; Other outputs unchanged
"EE"	Data or memory failure	Alarm output ON; Other outputs unchanged
"dA"	Door switch alarm	Alarm output ON; Other outputs unchanged
"EAL"	External alarm	Alarm output ON; Other outputs unchanged
"BAL"	Serious external alarm	Alarm output ON; Other outputs OFF
"PAL"	Pressure switch alarm	Alarm output ON; Other outputs OFF

The alarm message is displayed until the alarm condition is recovery.

All the alarm messages are showed alternating with the room temperature except for the "P1" which is flashing.
To reset the "EE" alarm and restart the normal functioning press any key, the "**rSt**" message is displayed for about 3s.

11.1 SILENCING BUZZER / ALARM RELAY OUTPUT

If "**tbA = y**", once the alarm signal is detected the buzzer and the relay are is silenced by pressing any key.
If "**tbA = n**", only the buzzer is silenced while the alarm relay is on until the alarm condition recovers.
Buzzer is mounted in the **T820** and **T821** keyboards and it is an option.

11.2 "EE" ALARM

The **dIXEL** instruments are provided with an internal check for the data integrity. Alarm "EE" flashes when a failure in the memory data occurs. In such cases the alarm output is enabled.

11.3 ALARM RECOVERY

Probe alarms : "**P1**" (probe1 faulty), "**P2**" and "**P3**"; they automatically stop 10s after the probe restarts normal operation. Check connections before replacing the probe.
Temperature alarms "**HA**" and "**LA**" automatically stop as soon as the thermostat temperature returns to normal values or when the defrost starts.
Door switch alarm "**dA**" stop as soon as the door is closed.
External alarms "**EAL**", "**BAL**" stop as soon as the external digital input is disabled "**PAL**" alarm is recovered by switching OFF the instrument.

12. TECHNICAL DATA

T820 and T821 keyboards
Housing: self extinguishing ABS.
Case: facia 38x185 mm; depth 23mm
Mounting :
panel mounting in a 150x31 mm panel cut-out with two screws. ∅ 3 x 2mm.
Distance between the holes 165mm
Protection: IP20.
Frontal protection: IP65 with frontal gasket mod RG-L. (optional)
Connections: Screw terminal block ≤ 2,5 mm² heat-resistant wiring and 6,3mm
Power supply: from **XW270K or XW271K** power module
Display: 3 digits, red LED, 14,2 mm high.
Optional output: buzzer

Power modules XW270K and XW271K
Case:
"OS": open board 132x 94 mm; height: 40mm.
"OA": open board with aluminium protection 176x 123mm; height: 52mm.
"GS": case 155x114; height 70mm. Self extinguishing ABS. IP55
"PS": case 147x110; height 47mm. Self extinguishing ABS. IP55. UL approved
Connections: Screw terminal block ≤ 2,5 mm² heat-resistant wiring and 6,3mm Faston
Power supply: 230Vac or. 110Vac ± 10%
Power absorption: 10VA max.
Inputs: 3 NTC probes
Digital inputs: 2 free voltage
Relay outputs: ***Total current on loads MAX. 20A***
compressor: relay SPST 20(8) A, 250Vac
light: relay SPST 16(3) A, 250Vac
fans: relay SPST 8(3) A, 250Vac
defrost: relay SPST 8(3) A, 250Vac
alarm: SPST relay 8(3) A, 250Vac
auxiliary (XW270K): SPST relay 16(3) A, 250Vac
heater (XW271K): SPST relay 16(3) A, 250Vac
Serial output : TTL standard. RS485 optional
Communication protocol: Modbus - RTU
Data storing: on the non-volatile memory (EEPROM).
Kind of action: 1B.
Pollution grade: normal
Software class: A.
Operating temperature: 0÷60 °C.
Storage temperature: -25÷60 °C.
Relative humidity: 20÷85% (no condensing)
Measuring and regulation range: NTC probe: -40÷110°C (-58÷230°F)
Resolution: 0,1 °C or 1°C or 1 °F (selectable).
Accuracy (ambient temp. 25°C): ±0,5 °C ±1 digit

13. CONNECTIONS

13.1 XW270K / XW271K

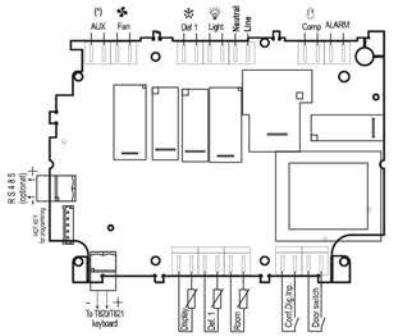
T821 Keyboard

To XW271K

T820 Keyboard

To XW270K

(*) In XW271L, AUX is an anticondensing heater



Connector number	Description	Connector number	Description
HOT KEY	Hot key for programming	11 - 12	Alarm relay
RS485 (Optional)	RS485 direct output	13 - 14	Compressor relay
KEY (+)	+ :connection for keyboard	15	Phase
KEY (-)	- : connection for keyboard	16	Neutral
1 – 2	Display probe	17 - 18	Light relay
3 - 4	Defrost probe	19 - 20	Defrost relay
5 - 6	Room probe	21 - 22	Fan relay
7 - 8	Configurable digital input	18 -19	Auxiliary relay
9 - 10	Door switch		

14. DEFAULT SETTING VALUES

Label	Name	Range	Default	Level	
	REGULATION		°C/°F	XW270K	XW271K
Set	Set point	LS÷US	-5/23	Pr1	Pr1
Hy	Differential	0,1÷25,5 °C 1÷45°F	2/4	Pr1	Pr1
LS	Minimum set point	-50,0°C÷SET -58°F÷SET	-30/-22	Pr2	Pr2
US	Maximum set point	SET ÷ 110°C SET ÷ 230°F	20/68	Pr2	Pr2
OdS	Outputs activation delay at start up	0÷255 min.	1	Pr2	Pr2
AC	Anti-short cycle delay	0÷30 min.	1	Pr1	Pr1
CCt	Compressor ON time during fast freezing	0 ÷ 23h 50 min.	0	Pr2	Pr2
COn	Compressor ON time with faulty probe	0÷255 min.	15	Pr2	Pr2
COF	Compressor OFF time with faulty probe	0÷255 min.	30	Pr2	Pr2
	DISPLAY				
CF	Temperature measurement unit	°C ÷ °F	°C/°F	Pr2	Pr2
rES	Resolution (integer/decimal point)	in ÷ de	de	Pr1	Pr1
Lod	Local display	P1 ÷ 1r2	P1	Pr2	Pr2
Red	Remote display	P1 ÷ 1r2		Pr2	Pr2
	DEFROST				
tdF	Defrost type	rE, rT, in	rE	Pr1	Pr1
EdF	Defrost mode	In, Sd	In	Pr2	Pr2
SdF	Set point for SMART DEFROST	-30 ÷ +30°C -22÷+86°F	0	Pr2	Pr2
dtE	Defrost termination temperature (1°Evaporator)	-50,0÷110°C -58÷230°F	8/46	Pr1	Pr1
IdF	Interval between defrost cycles	1÷120h	6	Pr1	Pr1
MdF	(Maximum) length for 1° defrost	0÷255 min.	30	Pr1	Pr1
dFd	Displaying during defrost	rt, it, SEt, dEF, dEG	it	Pr2	Pr2
dAd	MAX display delay after defrost	0÷255 min.	30	Pr2	Pr2
Fdt	Draining time	0÷60 min.	0	Pr2	Pr2
dPO	First defrost after start up	n ÷ y	n	Pr2	Pr2
dAF	Defrost delay after fast freezing	0 ÷ 23h 50 min.	2	Pr2	Pr2
	FANS				
FnC	Fans operating mode	C-n, C-y, O-n, O-y	O-n	Pr2	Pr2
Fnd	Fans delay after defrost	0÷255 min.	10	Pr2	Pr2
FSt	Fans stop temperature	-50,0÷110°C -58÷230°F	2/35	Pr2	Pr2
	ALARMS				
ALC	Temperature alarms configuration	rE÷Ab	rE	Pr2	Pr2
ALU	MAXIMUM temperature alarm	-50,0÷110°C -58÷230°F	10/20	Pr1	Pr1
ALL	minimum temperature alarm	-50,0÷110°C -58÷230°F	10/20	Pr1	Pr1
AFH	Temperature alarm and fan differential	0,1÷25,5 °C 1÷45°F	2/4		
ALd	Temperature alarm delay	0÷255 min.	15	Pr2	Pr2
dAO	Delay of temperature alarm at start up	0 ÷ 23h 50 min.	1,3	Pr2	Pr2
EdA	Alarm delay at the end of defrost	0÷255 min.	30	Pr2	Pr2
dot	Delay of temperature alarm after closing the door	0÷255 min.	15	Pr2	Pr2
dOA	Open door alarm delay	0÷255 min.	15	Pr2	Pr2
tBA	Alarm relay silencing	y ÷ n	y	Pr2	Pr2
nPS	Pressure switch activation number	0÷15	0	Pr2	Pr2
	ANALOGUE INPUTS				
Ot	Thermostat probe calibration	-12,0÷12,0°C -21÷21°F	0	Pr1	Pr1
OE	Evaporator probe calibration	-12,0÷12,0°C -21÷21°F	0	Pr2	Pr2
O3	Auxiliary probe calibration	-12,0÷12,0°C -21÷21°F	0	Pr2	Pr2
P2P	Evaporator probe presence	n ÷ y	y	Pr2	Pr2
P3P	Auxiliary probe presence	n ÷ y	n	Pr2	Pr2
HES	Temperature increase during the Energy Saving cycle	-30÷30°C -22÷86°F	0	Pr2	Pr2
	DIGITAL INPUTS				
Odc	Open door control	no, Fan, CPr, F_C	Fan	Pr2	Pr2
I1P	Door switch polarity	CL÷OP	CL	Pr2	Pr2
I2P	Configurable digital input polarity	CL÷OP	CL	Pr2	Pr2
I2F	Digital input configuration	EAL, bAL, PAL, dFr, AUS, ES, OnF	EAL	Pr2	Pr2
dId	Digital input alarm delay	0÷255 min.	5	Pr2	Pr2
SAA	Set point for anti-condensing heater	-50,0÷110°C -58÷230°F	-20.0/4	- - -	Pr2
	OTHER				
Adr	Serial address	0÷247	1	Pr1	Pr1
rEL	Software release	- - -	1.0	Pr2	Pr2
Ptb	Map code	- - -	- - -	Pr2	Pr2
Prd	Probes display	Pb1÷Pb3	- - -	Pr2	Pr2
Pr2	Access parameter list	- - -	- - -	Pr2	Pr2

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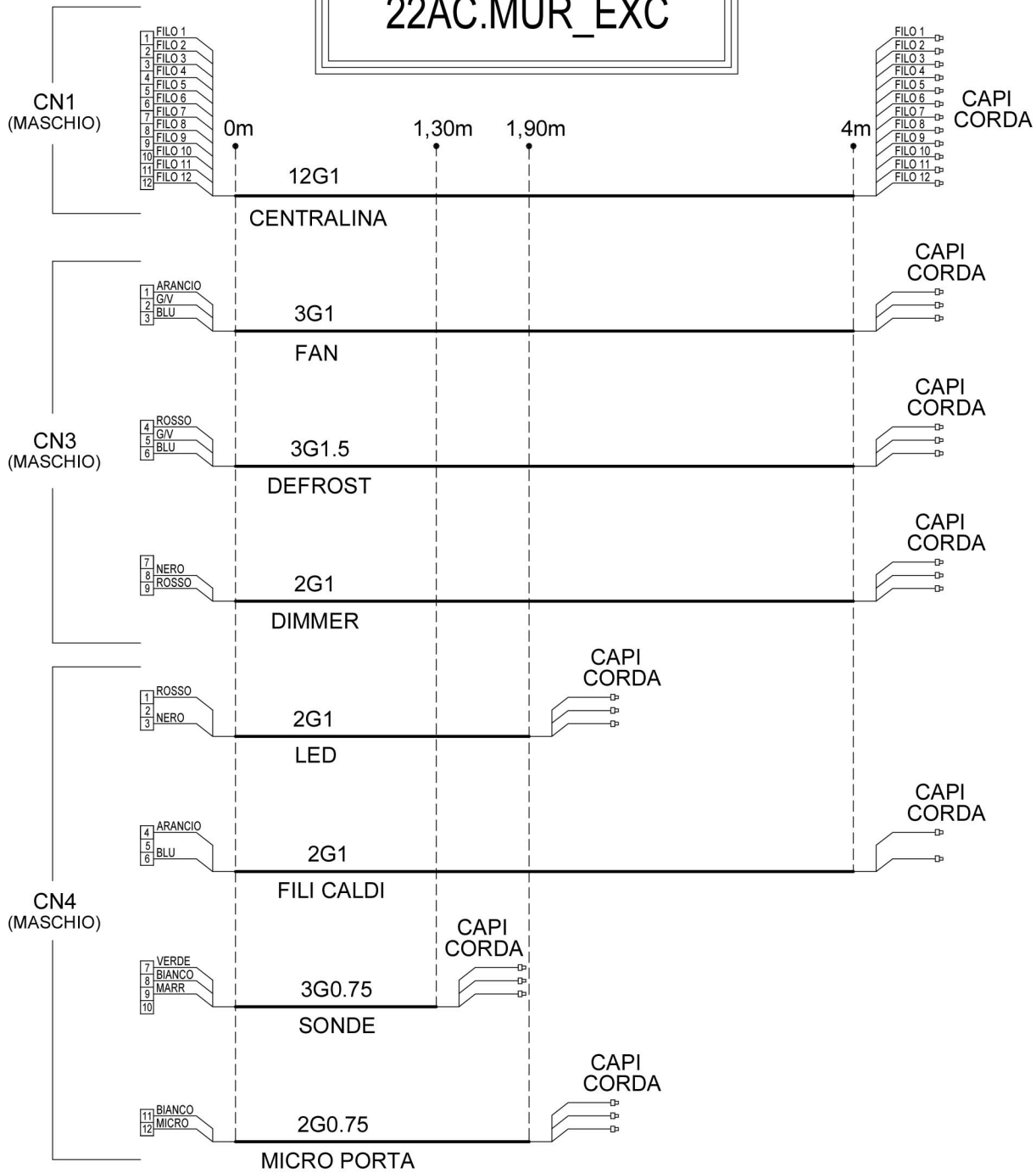
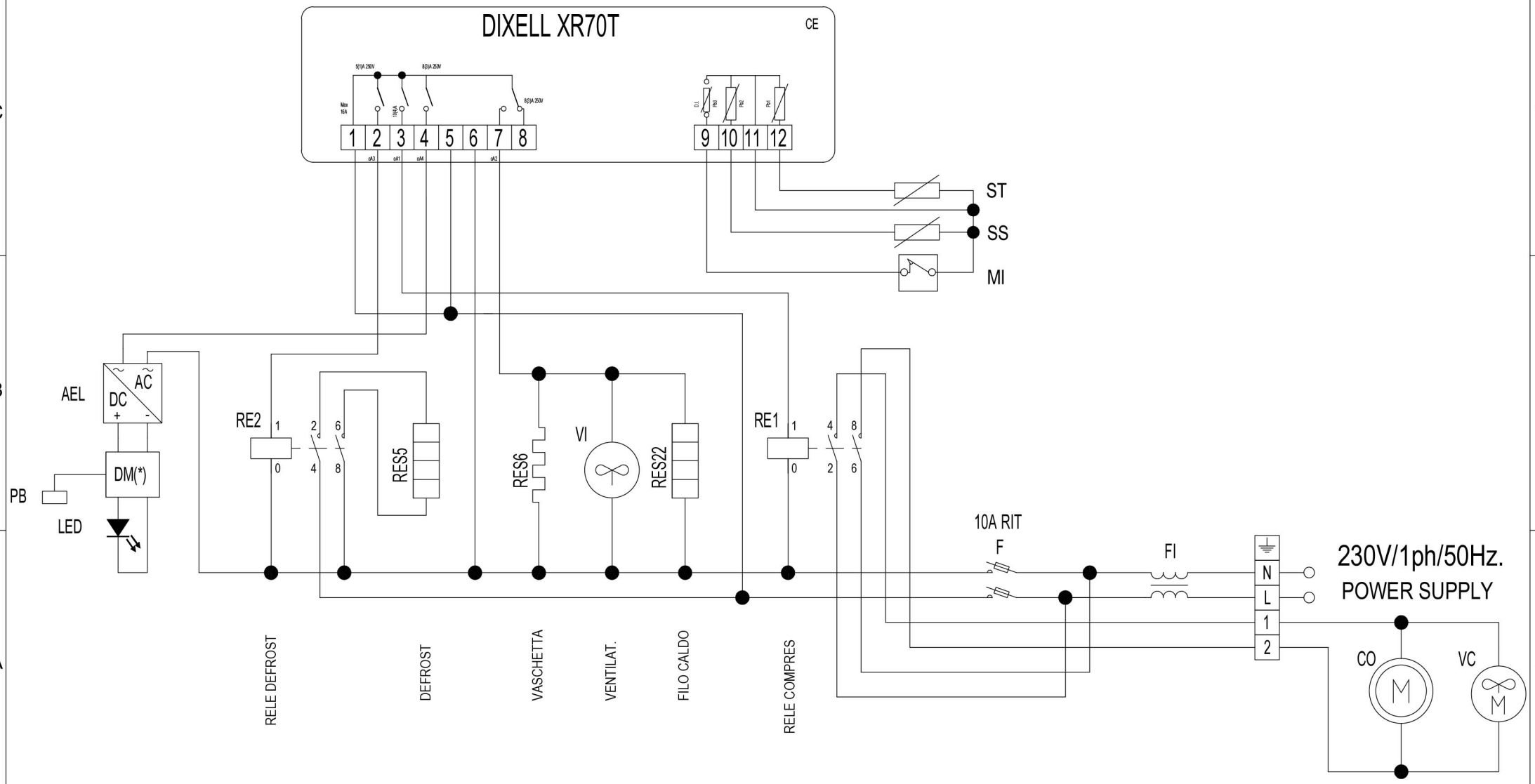
E-mail:dixell@dixell.com - http://www.dixell.com

CLIENTE	COMMESSA	OGGETTO	DESIGNER	DATA	TAV.	REV.	SCALA
CLIENTE	...	..	Giovanni Ziarelli	..	1	A	1:20

22AC.MUR_EXC





Certified Quality System ISO 9001:2008

Rugosità - Ra 3,2

QUOTE SENZA INDICAZIONE DI TOLLERANZA - Grado di precisione medio UNI 5307

0÷6	6÷30	30÷120	120÷315	315÷1000	1000÷ 2000	3÷6	6÷30	30÷120	oltre 120	Smussi e Raggi
±0,06	±0,1	±0,15	±0,2	±0,3	±0,5	±1°	e 30'	e 20'	e 10'	0,3÷0,8

TRATT. SUPERFICIALE

REV.	DATA	DESCRIZIONE
01	..	..
02	..	..
03	..	..

VERIFICA

APPROVAZIONE

DENOMINAZIONE **22BS.MUR_TN.70**

DESIGNER Ziarelli Giovanni

DATA 09/02/2021

P / N ..

Togliere Bavature

SCALA 1:20

FILE NAME ..

FOGLIO 01

MATERIALE ..

Q.tà ..

FINITURA ..

Peso (Kg) ..

Tolleranze generali vedi tabella

OSCARTEK

CLIENTE	COMMESSA ..	OGGETTO ..	DESIGNER Giovanni Ziarelli	DATA ..	TAV. 1	REV. A	SCALA

OSCARTEK

22BS.MUR_TN.70

CE

DIXELL XR70T

L | 1 | 2 | 3 | 4 | L | N | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12

DI PR3 PR2 PR1

CAVO 12G1 4MT

CN1-FILO 1 - FASE 1mm
CN1-FILO 2 -DEF 1mm
CN1-FILO 3 -COMP 1mm
CN1-FILO 4 - AL_LED 1mm
CN1-FILO 5 - FASE 1mm
CN1-FILO 6 - NEUTRO 1mm
CN1-FILO 7 - FC 1mm
CN1-OPTIONAL LED PORTA 1mm
CN1-FILO 9 - MI 1mm
CN1-FILO 10 - SS 1mm
CN1-FILO 11 - COMUNE 1mm
CN1-FILO 8 - ST 1mm

M CN1 F

FILO 1	1	1	MARR 1,0 MQ
FILO 2	2	2	ROSSO 1,0 MQ
FILO 3	3	3	NERO 1,0 MQ
FILO 4	4	4	GRIGIO 1,0 MQ
FILO 5	5	5	MARR 1,0 MQ
FILO 6	6	6	BLU 1,0 MQ
FILO 7	7	7	ARANCIO 1,0 MQ
FILO 8	8	8	ST VERDE
FILO 9	9	9	MI
FILO 10	10	10	SS MARR
FILO 11	11	11	COMUNE BIANCO
FILO GV	12	12	G/V

CN3

FAN	1	1	ARANCIO 1,0 MQ
	2	2	G/V
	3	3	BLU N
DEF	4	4	ROSSO 1,5 MQ
	5	5	G/V
	6	6	BLU
PULS. DIMMER	7	7	
	8	8	NERO
	9	9	ROSSO

CN4

LED	1	1	ROSSO 1,0 MQ
LED PORTA	2	2	
	3	3	NERO 1,0 MQ
FILI CALDI	4	4	ARANCIO 1,0 MQ
	5	5	
	6	6	BLU N
ST	7	7	ST VERDE
SS	8	8	COMUNE BIANCO
	9	9	SS MARR
	10	10	
	11	11	
MI	12	12	MI

CN2

RES 6 (VASCHETTA)	1	1	ARANCIO
	2	2	G/V
	3	3	BLU N

COMPRESSORE CO M

BLU 1 — 1 BLU 1,5 MQ
MARR 2 — 2 MARR 1,5 MQ
G/V G/V — G/V 1,5 MQ

MAIN SUPPLY 230V /1PH/ 50Hz
300 cm 3X1.5MQ
MARR 1,5 MQ — G/V 1,5 MQ — BLU 1,5 MQ

LINE YHMF63M 1CT+DT2 LOAD

MARR 1,5 MQ
MARR 1,5 MQ
BLU 1,5 MQ
BLU 1,5 MQ

F FUSE max 10A F MARR
N FUSE max 10A N BLU

G/V

OPTIONAL(*)

NERO
ROSSO

IN COM TX RX
PUSH NO

DIMMER

DCIN DCOUT
+ - + -

LED POWER SUPPLY
-24V +24V GR N L

ROSSO
NERO

FASE
NEUTRO
NEUTRO
FC
FC
TERRA

MARR 1,0 MQ
BLU 1,0 MQ
BLU 1,0 MQ
ARANCIO 1,0 MQ
ARANCIO 1,0 MQ
ARANCIO 1,0 MQ
ARANCIO 1,0 MQ
G/V
G/V

ARANCIO
ARANCIO
ARANCIO
ARANCIO
MARR
MARR
BLU
BLU

ROSSO 1,5 MQ
BLU
N

RE2
2 4 6 8
NO NO
OMRON G7L-1A-TUB
0 COIL 1

ROSSO 1,0 MQ
NERO 1,0 MQ

RE1
N BLU
OMRON G7L-1A-TUB
0 COIL 1
2 NO MARR
4 NO MARR
6 NO BLU
8 NO BLU
NERO

ARANCIO
ROSSO
BLU
NERO
ROSSO
NERO
ROSSO
NERO
ARANCIO
ARANCIO

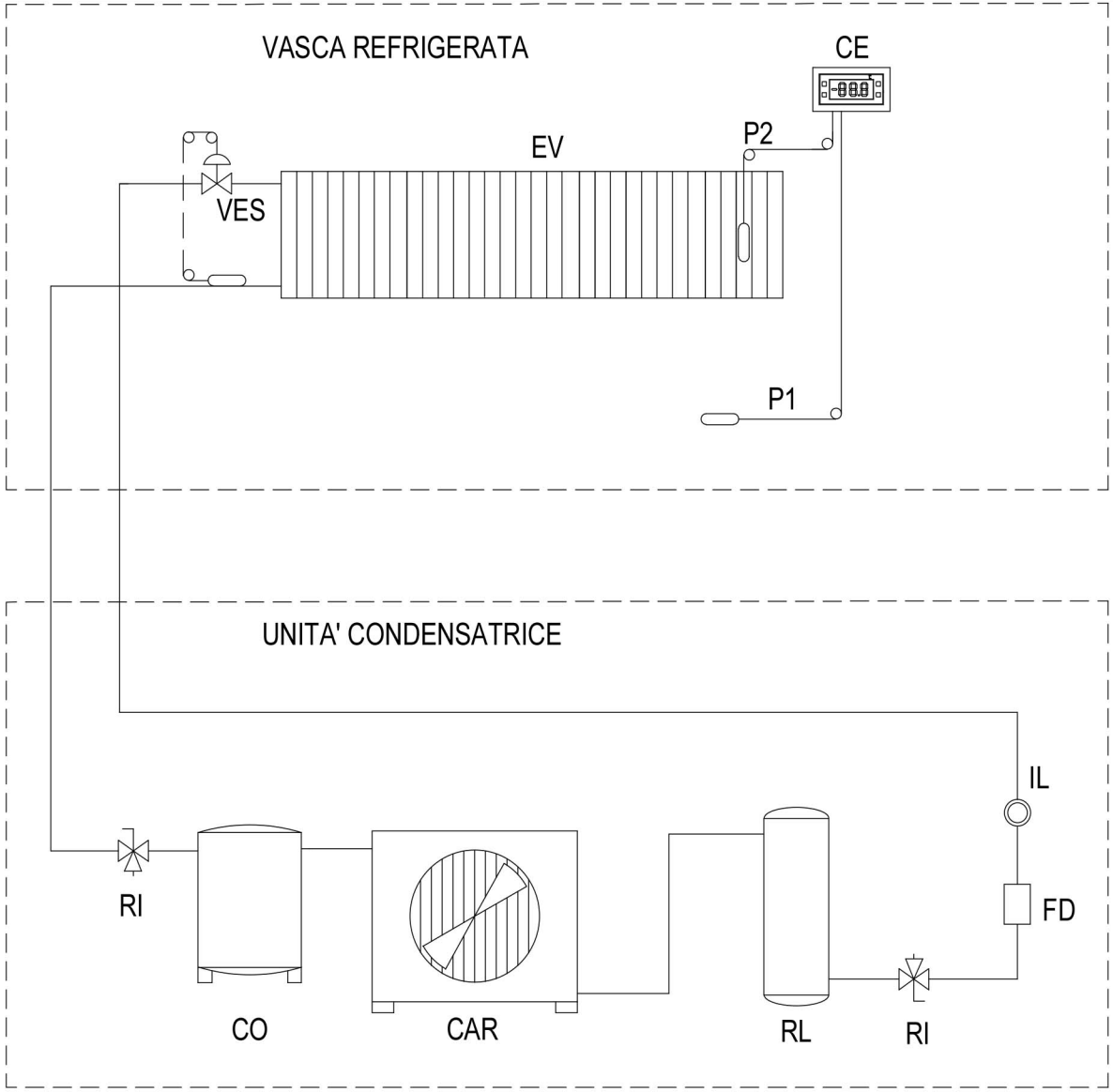
KIT RELE' PORTA OPTIONAL(*)

NC
NO
OMRON MY2IN 230V
COM
COIL BLU N

IL PONTE FRA 1 E 5 DEL CN1 VA RIMOSSO DALLA BASETTA E RIPROPOSTO SULLA CENTRALINA

FASTON TERRA CON OCCHIELLO

n° 2 faston ad occhiello
n° 2 dadi esagonali M4
n° 2 rondelle dentellate (GROVER)



CE Centralina elettronica

CAR Condensatore

CO Compressore

EV Evaporatore

FD Filtro

IL Spia di liquido

P1 Sonda ambiente

P2 Sonda sbrinamento

RI Rubinetto

RL Ricevitore

VES Valvola di espansione

Certified Quality System ISO 9001:2008

Rugosità - Ra 3,2

QUOTE SENZA INDICAZIONE DI TOLLERANZA - Grado di precisione medio UNI 5307

0÷6	6÷30	30÷120	120÷315	315÷1000	1000÷ 2000	3÷6	6÷30	30÷120	oltre 120	Smussi e Raggi
±0,06	±0,1	±0,15	±0,2	±0,3	±0,5	±1°	e 30'	e 20'	e 10'	0,3÷0,8

TRATT. SUPERFICIALE

REV.	DATA	DESCRIZIONE
01	2020	Emissione
02	..	..
03	..	..

VERIFICA

APPROVAZIONE

DENOMINAZIONE **Vetrina refrigerata temp. positiva**
Schema frigorifero positiva unità interna a valvola

DESIGNER Pascolini

DATA 2020

P / N **SIF-RV-V**

Togliere Bavature

SCALA 1:20

FILE NAME SIF-RV-V_impianto a valvola

FOGLIO 01

MATERIALE ..

Q.tà ..

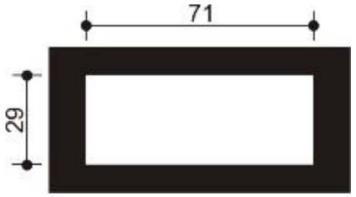
FINITURA ..

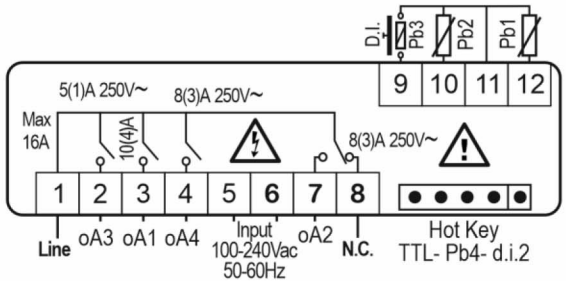
Peso (Kg) ..

OSCARTEK

Tolleranze generali vedi tabella

FULL TOUCH - XR70T





Please put this label near the controller in order to keep all information you need at your fingertips!

CONTACT: dixell.service@emerson.com

SAFETY INFO

- This manual is part of the product and should be kept near the instrument for easy and quick reference.
- The instrument shall not be used for purposes different from those described hereunder. It cannot be used as a safety device.
- Dixell Srl reserves the right to change the composition of its products, even without notice, ensuring the same and unchanged functionality.
- In case of failure or faulty operation, contact the local distributor or "Dixell S.r.l." with a detailed description of the fault.
- The instrument must not be opened.
- Check the application limits and the correct power supply voltage before proceeding.
- Do not expose to water or moisture: use the controller only within the operating limits avoiding sudden temperature changes with high atmospheric humidity to avoid condensation
- Warning: disconnect the power supply and all other electrical connections before any kind of maintenance.
- Observe the maximum current value which can be applied to each relay (see Technical Data).
- Ensure that the wires for probes, loads and the power supply are separated and far enough from each other, without crossing or intertwining.

USER INTERFACE

SCREEN	APPEARANCE	SCREEN	APPEARANCE
Home		Info	
Virtual Keyboard		Programming Mode	
Parameter Menu		Set Point Menu	

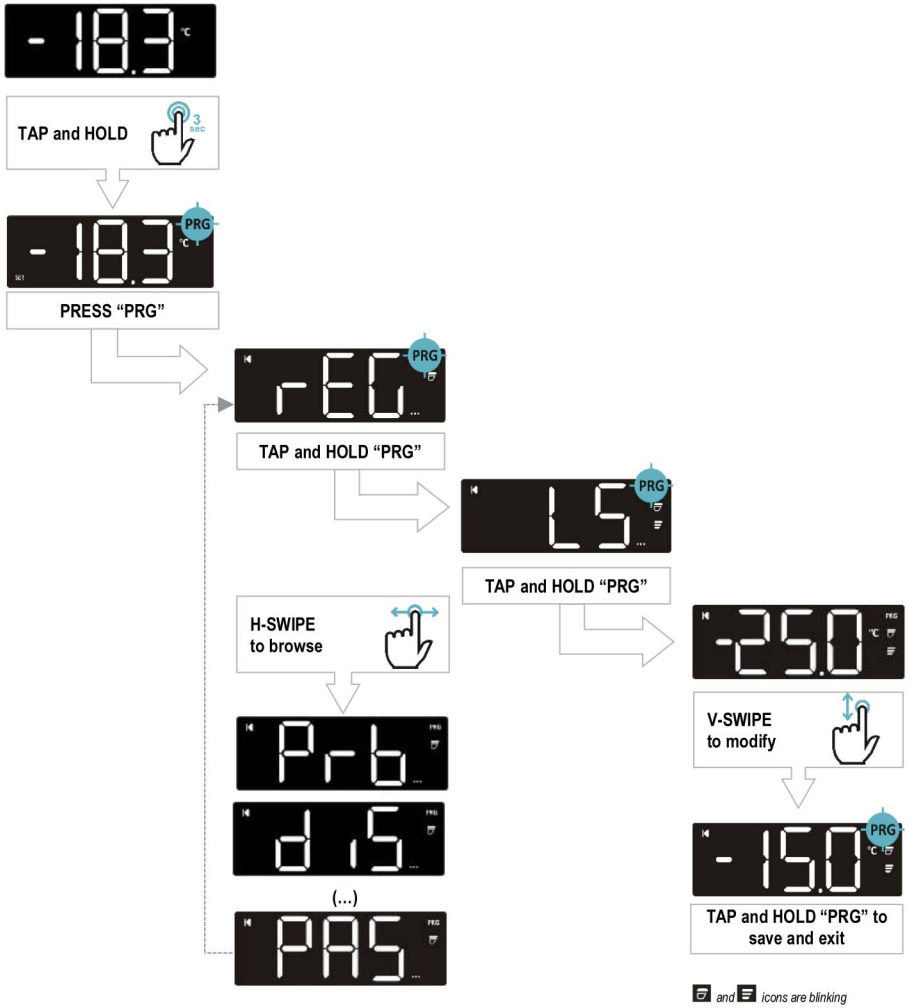
SCREEN NAME	DESCRIPTION
Home	This screen shows temperature value, measurement unit and active alarms only. This is the first screen after power on or after exit from other status.
Virtual Keyboard	This screen shows available functions. Activated function will blink when this screen is visualized.
Info	This screen shows activated functions and regulation outputs (compressor, ventilators)
Programming Mode	This screen enables the modification of the Set point or parameters.
Parameter Menu	These screens enable the modification of all parameter values.
Set Point Menu	This screen enables the modification of the Set Point value.

USER INTERACTION

HOME NAVIGATION	PROG MENU ACTIVATION	SET POINT MODIFICATION	PROG MENU NAVIGATION
			
 H-SWIPE	 TAP and HOLD	 TAP and HOLD on SET	 TAP and HOLD on PRG
			
 H-SWIPE			
			

GESTURE	HOW-TO	DESCRIPTION
ONE TAP	Press a specific area of the screen with a finger for 1 sec	**Switch ON / Switch OFF:** when in Virtual Keyboard, use this to turn on/off a specific function. When in Programming mode, use this to select a parameter or a parameter value.
TAP and HOLD	Press any place of the screen with a finger for 3 sec	**Enter / Save:** use this to enter Programming mode or Parameter menu and to save modifications. When in Virtual Keyboard, use this on the "ONOFF" to switch OFF and ON the device.
H-SWIPE	Drag a finger across the screen, from left to right or from right to left	**Browse:** use horizontal swipe (right to left or left to right) to browse through HOME, Virtual Keyboard and Info View. When in programming mode: use horizontal swipe to browse through parameter menu.
V-SWIPE	Drag a finger across the screen, from top to bottom or from bottom to top (overlapping only one of the digits)	**Modify:** use vertical swipe (from top to bottom or bottom to top) to change a parameter value.

PROGRAMMING MENU



TECHNICAL SPECIFICATIONS

FEATURES	DESCRIPTION
Housing	Self-extinguishing PC
Dimensions	Front fascia 38x80 mm; case depth 81mm
Mounting	Panel mounting, 71x29mm panel cut-out
Protection	Body: IP20; Front: IP66
Power Supply	230Vac ±10%, 50/60Hz; 110Vac ±10%, 50/60Hz; 100 to 240VAC±10%, 50/60Hz; 12VAC ±10% Overvoltage category II
Rated Power	12VAC: 3VA; 110VAC: 4VA; 230VAC: 4VA; 100-240VAC: 3VA
Display	White display, LED type, 3 digits with decimal point and multi-function icons
Terminal blocks	Plug-in or screw terminal block, wire section between 0,5 and 2,5 mm2 Max tightening force: 0.3 N/m for 3,5mm pitch, 0.4 N/m for 5,0mm pitch
Environment	Pollution degree 2, non-condensing humidity
Operating Conditions	IEC: 0T60°C; 20-85 rH% (non-condensing humidity) UL: -20T60°C; 20-85 rH% (non-condensing humidity)
Storage Conditions	-25T60°C; 20-85 rH% (non-condensing humidity)
Resistance to Heat and Fire	UL-V0
Measurement range	NTC: -40T110°C; resolution 0.1°C or 1°C (selectable) PT1000: -100T150°C; resolution 0.1°C or 1°C (selectable) PTC: -50T150°C; resolution 0.1°C or 1°C (selectable)
Accuracy	±1% compared to the full scale
Inputs	Up to 4 NTC, PTC or PT1000 (configurable) Up to 2 voltage free contacts
Relay Outputs	Action type 1B

	Nominal	UL	IEC
oA1	SPST 16A, 250VAC	10FLA, 60LRA, 30k cycles Pilot Duty B300, 6k cycles	10(4)A, 250 Vac, 50-60 Hz, 100K cycles
oA2	SPDT 8A, 250VAC	½ hp, 240 Vac, 30k cycles Pilot Duty B300, 30k cycles	8(3)A, 230 Vac, 50-60 Hz, 50K cycles
oA3	SPST 8A, 250VAC	½ hp, 240 Vac, 30k cycles Pilot Duty B300, 30k cycles	8(3)A, 230 Vac, 50-60 Hz, 50K cycles
oA4	SPST 5A, 250VAC	1.9FLA, 11.4LRA, 30k cycles Pilot Duty B300, 30k cycles	5(1)A, 250 Vac, 50-60 Hz, 50K cycles

Real Time Clock	Data maintenance up to 6 months with lithium battery
HOT KEY port	MAX voltage allowed is 5 VDC. DO NOT CONNECT ANY EXTERNAL POWER SUPPLY
Approvals	R290/R600a: relays tested according to IEC EN60079:0 and IEC EN60079:15 IEC60730-2-9: 2008 (Third Edition) and Am.1:2011 in conjunction with IEC 60730-1:2010 (Fourth Edition) UL 60730-1, 5th edition, dated August 03, 2016 UL 60730-2-9, 4th edition, dated February 14, 2017 CAN/CSA-E60730-1, 5th edition, dated November 01, 2017 CAN/CSA-E60730-2-9:15 3rd edition, dated September, 2015

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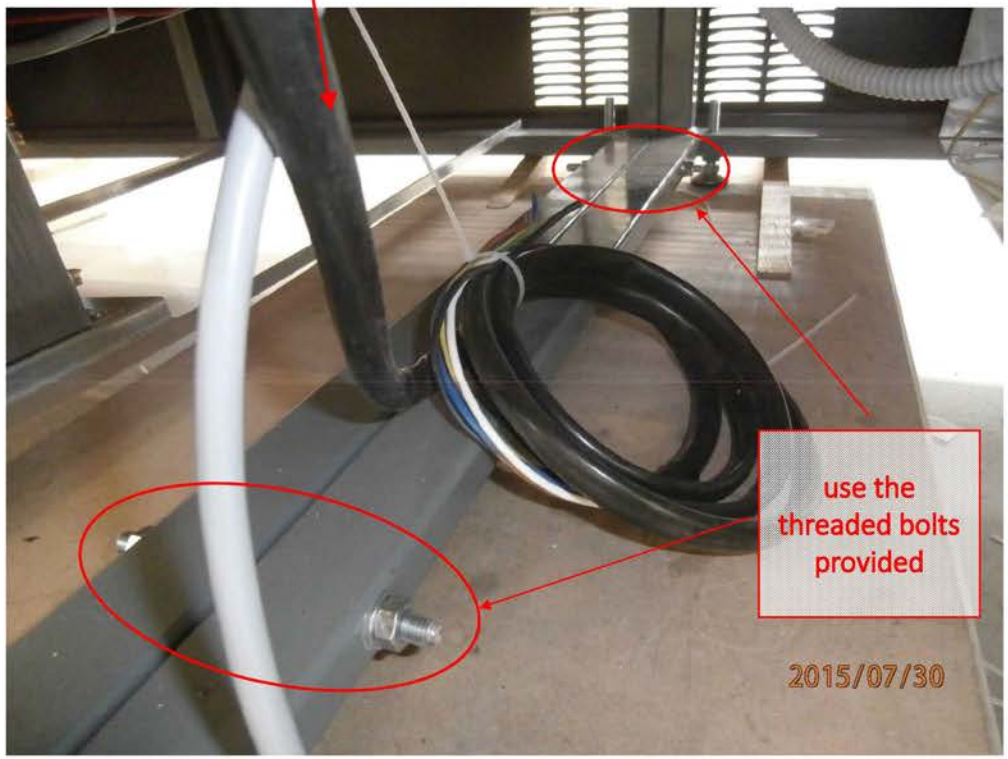
PROVINO DISPLAYS COUPLING INSTRUCTION

1_Fix the central glass side before joining the cabinets: the central glass side is shared by two ProVinos and is fixed with provisional supports to the right cabinet. It is necessary to act simultaneously with two operators:

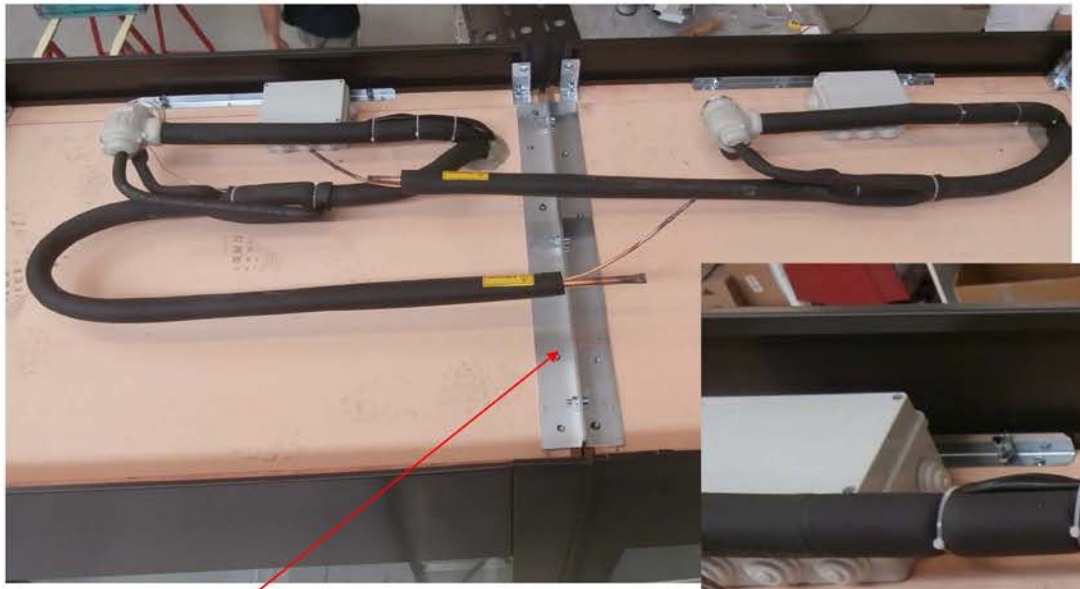
- the first operator must attach a powerful suction cup to the glass and pull it towards the inside of the cabinet in which it is located (as shown in the pictures).
- while the glass is supported by the inside, a second operator can proceed with the removal of provisional supports from the glass and push the second cabinet until it touches this right one and the PVC structures are well adherent.

For caution not release the central glass side until the two cabinets are not well coupled togheter.

2_use the supplied threaded bolts to pair the two tubular basements (right in the middle of the two cabinets) at the points where the holes were arranged on the tubes.

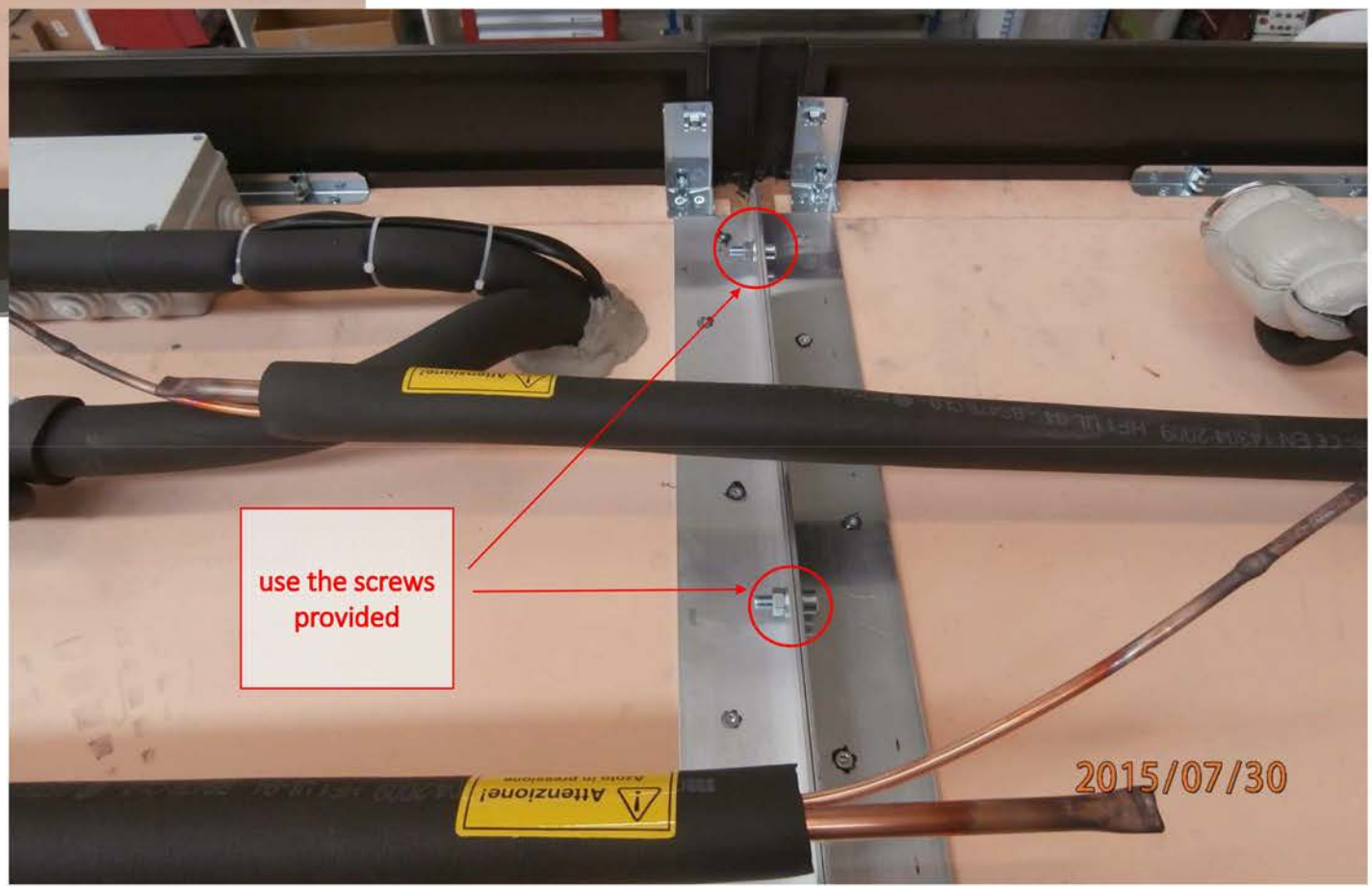


3_to match the ProVino displays above screw the brackets arranged above the cabinets (as shown in the pictures)



pair the two tubular structures

use the screws provided



REFRIGERATION AND ELECTRICAL SYSTEM CABLE CONNECTION GUIDE

AGD	DIGITAL FLAVOURS DISPLAY FEEDER
AEL	ELECTRONIC BALLAST
AP	SERVICE VALVE
CA	SUPPLY CABLE
CAR	AIR CONDENSER
CE	ELECTRONIC CONTROL
CN	MULTIPOLAR CONNECTOR
CO	COMPRESSOR
D	DIOD
DEV	SHUNT
DR	REMOTE DISPLAY
EM	PHOTOCELL EMITTER
EV	EVAPORATOR
F	FUSE
FD	FILTER DRIER
FLU	WATER FLOW SWITCH
FR	COMPRESSOR THERMAL PROTECTION
HL	COMPRESSOR ALARM LIGHT
I	GENERIC SWITCH
IEC	WATER EVAPORATION BIN SWITCH
IGD	DIGITAL FLAVOURS DISPLAY
II	LIGHTING SWITCH
IL	SIGHT GLASS
IMC	WARM SHELF SWITCH
INV	INVERTER
IR	REFRIGERATION SWITCH
IRP	LIGHT REFRIGERATION SWITCH
IV	INTERNAL FAN SWITCH
KM	CONTACTOR
LF	FRONT LIGHTING
LI	INTERNAL UPPER LIGHTING
LIA	FRONT LIGHTING
LIG	FLAVOURS DISPLAY LIGHTING
LIP	REAR LIGHTING
MDIG	DIGITAL MODULE FOR FLAVOURS DISPLAY
MM	SPINNING SHELVES ELECTRIC MOTOR
MUC	CONDENSING UNIT ELECTRIC CONNECTIONS
PA	HIGH PRESSURE CONTROL
PD	HIGH-LOW PRESSURE CONTROL
PO	WATER PUMP
QE	EXTERNAL ELECTRIC PANEL
QF	MAGNETIC-THERMIC SWITCH
R	LIGHTING BALLAST
RADD	RECTIFIER
RE	GENERIC RELAY
REL	ELECTRONIC BALLAST
REP	ELECTRONIC CONTROL TEMPERATURE REPEATER
RES1	COLD AIR DISCHARGE HEATING ELEMENT
RES2	FRONT PROFILE HEATING ELEMENT
RES3	RIGHT/LEFT GLASS HEATING ELEMENT
RES4	FRONT GLASS HEATING ELEMENT
RES5	DEFROST HEATING ELEMENT
RES6	WATER EVAPORATION HATING ELEMENT
RES7	TOP LIGHTING FIXTURE HEATING ELEMENT
RES8	LATERAL GLASS SUPPORT HEATING ELEMENT
RES9	FRONT BAND HEATING ELEMENT
RES10	COUPLING BAND HEATING ELEMENT
RES11	SERVICE TOP HEATING ELEMENT
RES12	UPPER BAND/DOOR FRAME HEATING ELEMENT
RES13	HOT DRY/BAIN MARIE DISPLAY HEATING ELEMENT
RES14	ANTI-FOG SUCTION AIR BAND HEATING ELEMENT
RES15	WARM SHELF HEATING ELEMENT
RES16	SIDE BANDS/ FRONT GLASS HINGE HEATING ELEMENT
RES17	DEHUMIDIFICATION HEATING ELEMENT
RES18	DEFROSTING WATER DRAIN HEATING ELEMENT
RES19	RING FRAME HEATING ELEMENT
RES20	SIDE BAND HEATING ELEMENT
RES21	SUCTION AIR GLASS HEATING ELEMENT
RES22	OUTLET AIR HEATING ELEMENT
RES23	REAR GLASS HEATING ELEMENT
RES24	INTERNAL GLASS HEATING ELEMENT
RES25	FRONT GLASS UPPER FRAME HEATING ELEMENT
RES26	FRONT GLASS LATERAL/LOWER FRAME HEATING ELEMENT
RES27	FRONT GLASS LATERAL FRAME HEATING ELEMENT
RES28	FRONT GLASS LOWER FRAME HEATING ELEMENT
RES29	FRONT GLASSES COUPLING PROFILE HEATING ELEMENT
RES30	DOORS FRAME MIDDLE POST HEATING ELEMENT
RES31	GLASSES PERIMETRAL FRAME HEATING ELEMENT
RES32	HEATED DOORS HEATING ELEMENTS
RES33	WATER DRAIN HEATING ELEMENT
RES34	DOORS FRAME HEATING ELEMENT
RES35	COMPRESSOR CRANKCASE HEATING ELEMENT
RES36	FRONT GLASS FRAME HEATING ELEMENT
RES37	CABINET FRAME HEATING ELEMENT
RES38	HOT COMPARTMENT HEATING ELEMENT
REV	CONDENSER FAN SPEED CONTROL
REVC	CONDENSER FAN RELAY
RI	REFRIGERANT TAP
RIC	COMPRESSOR DELAYER
RICV	PHOTOCELL RECEIVER
RIS	RESERVE , ANTI-FOG HEATER ELEMENT
RL	LIQUID RECEIVER
RLA	WATER LEVEL ELECTRONIC CONTROL
RO	OIL HEATER ELEMENT
SAA	ABSENCE OF WATER LIGHT
SC	CONDENSER PROBE
SD	TERMINAL BOX
SDC	COMPRESSOR TERMINAL BOX
SE	PROXIMITY SENSOR
SEC	MAIN SWITCH
SFV	TANK BOTTOM HEATING COIL
SIDG	FLAVOURS DISPLAY DIGITAL SYSTEM
SL	LIQUID SEPARATOR
SLA	WATER LEVER PROBE
SPC	COMPRESSOR LIGHT
SPMC	WARM SHELF LIGHT
SPR	ELECTRIC SUPPLY LIGHT
SPS	DEFROSTING LIGHT
SS	DEFROSTING PROBE
ST	TEMPERATURE PROBE
STR	LIGHTING STARTER
SU	HUMIDITY PROBE
T	TEMPERATURE CONTROL
TI	WINTER THERMOSTAT
TC	CAPILLARY TUBE
TE	TIMER
TER	THERMOMETER
TF	FUSIBLE PLUG
TMC	WARM SHELF THERMOSTAT
TP	LIGHTING FIXTURES REGRIGERATOR THERMOSTAT
TRA	TRANSFORMER
TRC	ELECTRONIC CONTROL TRANSFORMER
TREV	WATER EVAPORATION HEATER ELEMENT THERMOSTAT
TS	SECURITY THERMOSTAT
TVC	CONDENSER FAN THERMOSTAT
V	COMPRESSOR FAN / GENERAL USE
VC	CONDENSER FAN
VEC	WATER EVAPORATION BIN
VES	EXPANSION VALVE
VI	INTERNAL FAN
VPA	CONDENSING PRESSURE CONTROL WATER VALVE
VR	CHECK VALVE
VRA	SUCTION PRESSURE REGULATION VALVE
VRE	EVAPOTATING PRESSURE REGUTATION VALVE
VS	GENERAL USE SOLENOID VALVE
VSA	SOLENOID WATER VALVE
VSAB	BY-PASS SOLENOID WATER VALVE
VSIC	REVERSING CYCLE SOLENOID VALVE
VSL	LIQUID SOLENOID VALVE
VSS	DEFROSTING SOLENOID VALVE
VT	POWER REGULATOR
VV	GLASS FAN
X1	CABINET CONNECTIONS
X2	EXTERNAL ELECTRIC PANEL CONNECTIONS
X3	CONDENSING UNIT CONNECTIONS